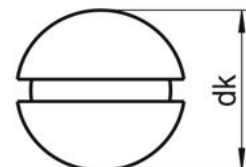
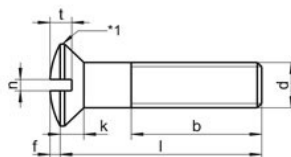



wkręt z łbem stożkowo- soczewkowym nacięcie proste

DIN: 964, PN 82211.

UWAGI:

- A2
- A4



dk	3.8	4.7	5.6	7.5	9.2	11.0	14.5	18.0
f	0.50	0.60	0.75	1.00	1.25	1.50	2.00	2.50
k	1.20	1.50	1.65	2.20	2.50	3.00	4.00	5.00
n	0.5	0.6	0.8	1.0	1.2	1.6	2.0	2.5
t min	0.8	1.0	1.2	1.6	2.0	2.4	3.2	4.0
b min	16	18	19	22	25	28	34	40
	0.5x3.0	06x3.5	0.8x4.0	1.0x5.5	1.2x7.0	1.6x9.0	2.0x12.0	2.5x14.0
d/l	M2	M2.5	M3	M4	M5	M6	M8	M10
4	● ●	● ●	● ●					
5	● ●	● ●	● ●	● ●	● ●			
6	● ●	● ●	● ●	● ●	● ●			
8	● ●	● ●	● ●	● ●	● ●	● ●		
10	● ●	● ●	● ●	● ●	● ●	● ●	● ●	
12	● ●	● ●	● ●	● ●	● ●	● ●	● ●	● ●
14	● ●	● ●	● ●	● ●	● ●	● ●	● ●	● ●
16	● ●	● ●	● ●	● ●	● ●	● ●	● ●	● ●
18	● ●	● ●	● ●	● ●	● ●	● ●	● ●	● ●
20	● ●	● ●	● ●	● ●	● ●	● ●	● ●	● ●
22	● ●	● ●	● ●	● ●	● ●	● ●	● ●	● ●
25		● ●	● ●	● ●	● ●	● ●	● ●	● ●
28			● ●	● ●	● ●	● ●	● ●	● ●
30			● ●	● ●	● ●	● ●	● ●	● ●
35			● ●	● ●	● ●	● ●	● ●	● ●
40			● ●	● ●	● ●	● ●	● ●	● ●
45				● ●	● ●	● ●	● ●	● ●
50				● ●	● ●	● ●	● ●	● ●
55				● ●	● ●	● ●	● ●	● ●
60				● ●	● ●	● ●	● ●	● ●
65				● ●	● ●	● ●	● ●	● ●
70				● ●	● ●	● ●	● ●	● ●
80					● ●	● ●	● ●	● ●
90						● ●	● ●	● ●
100							● ●	● ●